





# VALVE & COUPLING SOLUTIONS FOR PE PIPING SYSTEMS

AVK Valves and AVK Wang have a comprehensive and unique range of isolation gate, ball and butterfly valves, couplings, flange adaptors, end caps and support bushes specifically designed for connecting to PE piping systems.

#### Two options are available:

- 1. Fully welded (either by butt or fusion weld method) isolation gate and ball valves.
- Mechanical tensile resistant isolation gate and butterfly valves as well as straight couplings, flange adaptors, end caps & support bushes.

All products are manufactured from either Cast or Ductile Iron material and fusion bonded epoxy (FBE) coated providing both internal and external corrosion protection or HDPE.

They are an ideal option and alternative to the traditional PE joining methods of flanges (stub type) and grooved or shouldered couplings.

All items as standard are suitable for PE-pipe to PE100 SDR11.

### DIRECT BUTTWELD OR FUSION WELD PE TAIL SOLUTION

**Gate Valve** (full bore) for isolation duties on water. Clockwise or anti-clockwise stem closing options. Stem cap or handwheel option.

| Series 36       |                      |  |
|-----------------|----------------------|--|
| Valve bore size | With PE OD tail size |  |
| 50              | 63                   |  |
| 65              | 75                   |  |
| 80              | 90                   |  |
| 100             | 110                  |  |
| 125             | 125                  |  |
| 125             | 140                  |  |
| 150             | 160                  |  |
| 150             | 180                  |  |
| 200             | 200                  |  |
| 200             | 225                  |  |
| 250             | 250                  |  |
| 250             | 280                  |  |
| 300             | 315                  |  |
| 300             | 355                  |  |
| 400             | 400                  |  |



**Ball Valve** for isolation duties on gas or water. Quarter turn clockwise close, square stem cap or lever operation.

| Series 85  |        |                      |  |
|------------|--------|----------------------|--|
| Valve size | (bore) | With PE OD tail size |  |
| 25         | (25)   | 32                   |  |
| 32         | (32)   | 40                   |  |
| 40         | (40)   | 50                   |  |
| 50         | (50)   | 63                   |  |
| 65         | (64)   | 75                   |  |
| 80         | (74)   | 90                   |  |
| 100        | (86)   | 110                  |  |
| 100        | (86)   | 125                  |  |
| 150        | (120)  | 160                  |  |
| 150        | (120)  | 180                  |  |



## **MECHANICAL TENSILE RESISTANT PE GRIP SOLUTION**

**Gate Valve** (full bore) for isolation duties on water. Clockwise or anti-clockwise stem closing options. Stem cap or handwheel option.

| Series 01       |                 |                 |  |
|-----------------|-----------------|-----------------|--|
| Valve bore size | Suit PE OD size | Tensile bolting |  |
| 80              | 90              | 2 x M16         |  |
| 100             | 110             |                 |  |
| 125             | 125             |                 |  |
| 125             | 140             | 4 x M16         |  |
| 150             | 160             | ]               |  |
| 150             | 180             |                 |  |
| 200             | 200             |                 |  |
| 200             | 225             | ]               |  |
| 250             | 250             | 6 x M16         |  |
| 250             | 280             |                 |  |
| 300             | 315             |                 |  |

**Butterfly Valve** for isolation and flow control duties on gas or water. Quarter turn clockwise close, square stem nut or lever operation. Also available as water type.

| Series 89  |                      |  |  |
|------------|----------------------|--|--|
| Valve size | With PE OD tail size |  |  |
| 50         | 63                   |  |  |
| 80         | 90                   |  |  |
| 100        | 110                  |  |  |
| 150        | 160                  |  |  |
| 160        | 200                  |  |  |
| 200        | 250                  |  |  |
| 255        | 315                  |  |  |

#### Flange Adaptor - Table D/E

| Series 623  |                 |                 |  |  |
|-------------|-----------------|-----------------|--|--|
| Flange size | Suit PE OD size | Tensile bolting |  |  |
| 80          | 90              | 2 x M16         |  |  |
| 100         | 110             |                 |  |  |
| 100         | 125             | 4               |  |  |
| 150         | 160             | 4 x M16         |  |  |
| 150         | 180             | 1               |  |  |
| 200         | 200             |                 |  |  |
| 200         | 225             | 1               |  |  |
| 250         | 250             | 6 x M16         |  |  |
| 250         | 280             |                 |  |  |
| 300         | 315             | ]               |  |  |

#### Straight Coupling & End Cap

| Series 621 & 624 |                 |  |
|------------------|-----------------|--|
| Suit PE OD size  | Tensile bolting |  |
| 90               | 2 x M16         |  |
| 110              |                 |  |
| 125              | ]               |  |
| 140              | 4 x M16         |  |
| 160              |                 |  |
| 180              |                 |  |
| 200              |                 |  |
| 225              |                 |  |
| 250              | 6 X M16         |  |
| 280              | ]               |  |
| 315              | ]               |  |









## **MECHANICAL TENSILE RESISTANT PE GRIP SOLUTION**

This range features a unique seal and tensile resistant ring designed specifically for PE-pipe. An angular deflection allowance of +/- 3.5 degrees on each side at 16 Bar pressure is incorporated in the design. The tensile sealing ring is in RG5 gun metal bronze with EPDM rubber.

Bolts and washers are in Stainless Steel grade 304 S/S (A2) with the nut in 316 S/S (A4) for corrosion protection and anti-galling dissimilar materials. Bolts are strong M16 square neck type for optimal strength. The bolting does not thread mount directly into the Cast Ductile Iron body or flange avoiding potential galvanic corrosion.





# SERIES 05 316 S/S SUPPORT BUSH



AVK always recommend the Series 05 316 S/S Support Bush be utilised when using PE-pipe systems and mechanical tensile restraint PE grip sealing ring solution valves & couplings.



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160

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